

**BUREAU OF INDIAN STANDARDS**  
**(Central Marks Department - III)**

**Our Ref : CMD-III/16: 1239 (Pt.1)**

**1996 08 27**

**Subject : Guidelines for existing licensees of Mild Steel Tubes as per IS 1239 (Pt.1):1990 who want to procure BIS Standard Marked black tubes from other licensees under their own brand name and sell these tubes after galvanizing, threading, socketing and testing.**

A request has been received from a licensee of Mild Steel tubes as per IS 1239 (Pt.1):1990 to permit them to procure BIS Standard Mark black MS tubes in the brand name and to sell these tubes after galvanizing, threading, socketing and testing. The matter has been examined in CMD and it is proposed that following guidelines be followed for permitting licenses to process BIS standard Marked black MS tubes and sell these tubes after further processing :

- i) The licensee shall procure BIS Standard Marked black tubes in their own brand name from valid BIS licensees with prior permission from BIS. The source and the class and size designation of such pipes should be endorsed in his licence suitably.
- ii) The licensee shall keep separate record about procurement of BIS Standard Marked black tubes.
- iii) If the existing licensee does not have the facility to manufacture the classes and size designations of black pipes which he has been permitted to procure from another licensee, this fact should be endorsed in the endorsement mentioned in (i) above.
- iv) In addition to having all test facilities according to IS 1239 (Pt.1):1990 for all the classes and size designations of pipes for which he is licenced, he should have test facilities for all the classes and size designations of black pipes which he proposes to procure from another BIS licensee.
- v) The licensee shall carry out required tests at different stage of processing as per frequency given in STI for IS 1239(Pt.1) on these tubes and maintain separate records.
- vi) The finished galvanized tubes shall be marked with the licence No. and the lot no. of the galvanizing licensee in addition to other requirements as per scheme of Testing and Inspection (STI). The lot no. and licence number of the galvaniser shall be marked at each end of the tubes by transfix labels which cannot be removed from the pipe and reused. It should be possible to correlate the lot No. of black tubes, procured from outside source with the lot No. of galvanizing tubes.

vii) The responsibility about the quality and conformity of galvanized tubes to IS 1239 (Pt.1) shall lie with the licensee doing galvanizing, further processing and marketing.

viii) The licensee shall also ensure that the manufacturer of black tubes does not supply tubes with same brand name to any other manufacturer or market himself.

ix) The quantities of such pipes would be included in the production of the licensee who is galvanizing and marketing the pipes, for calculation of marking fee.

Submitted for consideration and approval, please.

**Sd/-**

**(C K Veda)**  
**JDCM**

**DCM-II - DDGR's shall be the Competent Authority to give permission under 'A'**  
**Please.**

**ADGM - Sd/-**