

**CENTRAL MARKS DEPARTMENT -III**

**Our Ref : CMD-III/16:1161**

**2001-01-08**

**Subject : Processing of applications of galvanizing units procuring  
BIS certified black tubes for galvanizing and other finishing  
operation.**

Placed below are the notes received from ERO and GZO requesting to provide guidelines for processing applications from the units who want to procure BIS certified black tubes as per IS 3589 and IS 3601 respectively for galvanizing these tubes and selling them under their brand name with BIS certification. CMD guidelines are already available for operation of BIS licence by galvanizing units for MS tubes as per IS 1239 (Pt 1) (flag A).

In both IS 3589 and IS 3601 galvanizing is optional requirement and tubes may be supplied in galvanized conditions if required by the purchaser. Similar provision is also available in IS 1161. It is proposed to permit processing of applications for galvanizing units for IS 1161, IS 3589, IS 3601 and similar tube standards having provision for galvanizing in line with the existing guidelines for IS 1239(Pt 1). Accordingly, guidelines have been prepared and given at Annexure I.

Submitted for consideration and approval please.

**Sd/-  
(C.K.Veda)  
Director (CMD-III)**

**Encl: As above**

**DCM-III** – sd/- 2001 01 09

**ADGM** – sd/- 2001 01 09

Circulated to all ROs/BOs for information and necessary action

## **Annexure I**

Guidelines for processing of applications from firms who do not want to manufacture but procure BIS standard market black tubes as per IS 1161, IS 3589, IS 3601 and other tube standards having provision of galvanizing under their own brand name and sell these tubes after galvanizing other finishing operation, testing and marking.

1. Applications shall be processed after testing of three samples of different sizes (preferably minimum, intermediate, maximum size intended to cover) and completion of all other formalities. All these samples be tested for galvanizing and other finishing operations and any one sample out of three samples shall be tested for all the requirements as per relevant standard.
2. BIS standard marked black tubes shall be procured with test certificate from BIS licensee as per applicable standard with prior permission from BIS in respect of each source. The class and size designation of such tubes shall be endorsed in the license.
3. The firm shall ensure that black tubes procured are marked with their brand name (the galvanizing units) and license number of manufacturing unit as per the stipulation of the marking clause of relevant STI.
4. The firm shall keep records about procurement of BIS standard marked black tubes. The firm shall have complete galvanizing, finishing, colour banding and testing facilities as per relevant Indian Standard for all the classes and sizes designation of tubes which they proposed to procure from BIS licensee of black tubes.
5. Black tubes shall be received and stocked control unit/batchwise before processing.
6. The licensee shall strictly follow relevant STI and maintain records.
7. The lot and license number of the galvanizing unit shall be marked at each end of the tube by transfix label which cannot be removed easily from the pipe and re-used. It should be possible to correlate the lot number of black tube procured with the lot number of galvanizing unit. Further complete record shall be maintained about supplier's name, batch number, brand and supplier's certificate number.
8. The responsibility about the conformity of galvanized tubes in respect of all the requirements of relevant applicable standard shall always be with the firm doing galvanizing, finishing operation etc.
9. The galvanizing unit shall pay marking fee on the entire production galvanized and meeting the requirement of relevant standard irrespective of fact that the firm is procuring ISI marked tubes from other tube licensees.

